

SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

Identification

Product Name : LUS-120 Light Magenta

Order No. : LUS12-LM-BA / LUS12-LM-B2

General Use : Ink jet printing ink

Product Description : UV Inkjet ink

Manufacture

Company Name : Mimaki Engineering Co., Ltd.

Address : 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN

: +81-268-64-2413 Telephone No. Importer / Distributor Established in Singapore

: MIMAKI SINGAPORE PTE. LTD. Company Name

: 31 Kaki Bukit Road 3 Singapore 417818 TechLink #02-03 Address

Telephone No. : +65-6508-2789

Emergency Telephone No. : +65 3165 2217 (within Singapore only)

+65 3158 1074

Hazards Identification

[GHS Classification]

Acute toxicity - Oral : Category 4 Skin corrosion/irritation : Category 2 Serious eye damage/eye irritation : Category 1 Sensitization – Skin : Category 1A Toxic to Reproduction : Category 1B Specific target organ toxicity : Category 1

(repeated exposure)

Chronic aquatic toxicity : Category 2

[Label Elements]

Symbol



Signal Word Danger

Hazard Statements

H302 - Harmful if swallowed



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H360Df - May damage the unborn child. Suspected of damaging fertility

H372 - Causes damage to organs through prolonged or repeated exposure

H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements

P201 - Obtain special instructions before use

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

[Other hazards]

Toxic to aquatic life.

[Hazards not otherwise classified (HNOC)]

Not Applicable.

Composition / Information on Ingredients

Substance/mixture: mixture

Chemical identity: No information available

Chemical Name	CAS No	EC No	weight-%
2-Propenoic acid, 2-phenoxyethyl ester	48145-04-6	256-360-6	20-30
2-Propenoic acid, (tetrahydro-2-furanyl)methyl ester	2399-48-6	219-268-7	20-30
2-Propenoic acid,	5888-33-5	227-561-6	10-20
1,7,7-trimethylbicyclo[2.2.1]hept-2-ylester, exo-	9000-99-9	227-361-6	
2H-Azepin-2-one, 1-ethenylhexahydro-	2235-00-9	218-787-6	10-20
Acrylate monomer	CBI	CBI	5-15
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	75980-60-8	278-355-8	1-5
Additives	CBI	CBI	<1
Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-	162881-26-7	423-340-5	<1
Colorant	CBI	CBI	<1
Photoinitiator	CBI	CBI	<1
Others	CBI	CBI	<1

4. First Aid Measures

[Description of first aid measures]

General advice

: Show this safety data sheet to the doctor in attendance. Do not delay care and transport of a seriously injured person. IF exposed or



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

concerned: Get medical advice/attention.

Inhalation : Move victim to fresh air. Get medical attention.

Skin Contact : Wash off immediately with soap and plenty of water while removing

all contaminated clothes and shoes. Get immediate medical

advice/attention.

Eye Contact : IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

Get immediate medical advice/attention.

Immediately call a POISON CENTER or doctor/physician.

Ingestion : Rinse mouth thoroughly with water. Never give anything by mouth

to an unconscious person. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Get medical attention.

[Most important symptoms and effects, both acute and delayed]

Symptoms : Prolonged contact may cause redness and irritation May cause

blindness Coughing and/ or wheezing Hives Itching May cause allergy or asthma symptoms or breathing difficulties if inhaled

Rashes

[Indication of any immediate medical attention and special treatment needed]

Note to physicians : May cause sensitization in susceptible persons.

5. Fire Fighting Measures

Suitable Extinguishing : Use CO2, dry chemical, or foam, Use extinguishing measures that

Media are appropriate to local circumstances and the surrounding

environment.

Unsuitable Extinguishing : Do not use a solid water stream as it may scatter and spread fire.

Media

Special hazards arising : Risk of ignition. The product causes irritation of eyes, skin and

from the substance or mucous membranes. Thermal decomposition can lead to release of

mixture irritating and toxic gases and vapors. Product is or contains a

sensitizer. The product causes burns of eyes, skin and mucous

membranes.

Advice for firefighters : Firefighters should wear self-contained breathing apparatus and

full firefighting turnout gear. Use personal protection equipment.



Safety Data Sheets

Product Name: LUS-120 Light Magenta

SDS No. 037-U112462 First issue: 2017/05/29 Revised: 2023/01/07

Accidental Release Measures

[Personal precautions, protective equipment and emergency procedures]

: Evacuate personnel to safe areas Ensure adequate ventilation, Personal precautions

> especially in confined areas Keep people away from and upwind of spill/leak Use personal protection recommended in Section 8 Avoid

contact with skin, eyes or clothing.

For emergency : Use personal protection recommended in Section 8.

responders

Environmental : Collect spillage. Do not allow into any sewer, on the ground or into

Precautions any body of water. Should not be released into the environment.

[Methods and material for containment and cleaning up]

Methods for containment : Prevent further leakage or spillage if safe to do so Cover with plastic

sheet to prevent spreading Absorb or cover with dry earth, sand or

other non-combustible material and transfer to containers.

Methods for cleaning up : Use personal protective equipment as required Clean contaminated

surface thoroughly Pick up and transfer to properly labeled

containers Take up with sand or other non-combustible absorbent

material and place into containers for later disposal.

Prevention of secondary

hazards

Reference to other

sections

: Local authorities should be advised if significant spillages cannot be

contained

: See Section 12: ECOLOGICAL INFORMATION.

Handling and Storage

[Precautions for Safe Handling]

Advice on safe handling : Handle in accordance with good industrial hygiene and safety

practice. Use personal protective equipment as required. Ensure

adequate ventilation, especially in confined areas. Do not eat, drink or

smoke when using this product.

General Hygiene : Regular cleaning of equipment, work area and clothing is

Considerations recommended. Do not eat, drink or smoke when using this product.

> Wash hands before breaks and immediately after handling the product. Take off contaminated clothing and wash before reuse. Contaminated work clothing should not be allowed out of the

workplace. Avoid breathing dust/fume/gas/mist/vapors/spray.

[Conditions for Safe Storage, including any Incompatibilities]



SDS No. 037-U112462 First issue: 2017/05/29 Revised: 2023/01/07

Safety Data Sheets

Storage Conditions : Keep away from heat. Keep container tightly closed. Keep in properly

labeled containers. Store locked up.

[Specific end use(s)]

Risk Management : The information required is contained in this Safety Data Sheet.

Methods (RMM)

8. Exposure Controls / Personal Protection

[Control parameters]

Exposure Limits

Chemical Name	ACGIH	Singapore
		STEL: 3 mg/m3
		STEL: 10 ppm
Caprolactam	TWA: 5 mg/m3 inhalable	STEL: 46 mg/m3
105-60-2	fraction and vapor	PEL: 1 mg/m3
		PEL: 5 ppm
		PEL: 23 mg/m3

Caprolactam is non-intentionally added substance, contains less than 1% in the product

[Appropriate engineering controls]

Engineering Controls : Showers.

Eyewash stations.

Ventilation systems.

Personal protective equipment (PPE)

Respiratory protection : Vapor mask.

Hand Protection : Impervious gloves.

Eye/face protection : Face protection shield. Tight sealing safety goggles.

Skin and body : Rubber boots. Long sleeved clothing. Impervious clothing. Chemical

protection resistant apron.

9. Physical and Chemical Properties

Appearance - Physical State : liquid

- Color : red

Odor : Characteristic odor
Odor Threshold : No data available
pH : No data available



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

Melting point/freezing point : No data available Boiling point/boiling range : No data available

: 95 °C / 203 °F (Acceptance by the lowest flash point) Flash point

: No data available Evaporation rate : No data available Flammability (solid, gas) Flammability Limits in Air : No data available

Upper flammability limits

Lower flammability limit

: No data available Vapor Pressure : No data available Vapor density

: 1.0-1.1 Specific gravity

Water solubility : Immiscible in water Solubility(ies) : No data available Partition coefficient : No data available : No data available Autoignition temperature Decomposition temperature : No data available Kinematic viscosity : No data available Dynamic viscosity : 7-12 mPa·s(25 deg.C)

[Other information]

Molecular weight : No data available : No data available Explosive properties : No data available Oxidizing properties Softening point : No data available VOC Content (%) : No data available : No data available Density : No data available Bulk density

10. Stability and Reactivity

: No information available. Reactivity

Chemical stability : Stable under the normal storage and use. Explosion data : Sensitivity to Mechanical Impact: None.

Sensitivity to Static Discharge: Yes

Possibility of Hazardous : No information available

Reactions

Hazardous : None under normal processing.



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

polymerization

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Strong oxidizing agents. Finely powdered metals.

: None known based on information supplied. Hazardous

Decomposition Products

11. Toxicological Information

[Information on likely routes of exposure]

Inhalation : Irritating to respiratory system.

Eye contact : Irritating to eyes. Causes serious eye damage. May cause irreversible

damage to eyes.

Skin contact : Harmful in contact with skin. Causes skin irritation. Repeated or

prolonged skin contact may cause allergic reactions with susceptible

persons.

Ingestion : Harmful if swallowed. Ingestion may cause irritation to mucous

membranes. May be harmful if swallowed and enters airways.

Symptoms : Coughing and/ or wheezing. May cause redness and tearing of the eyes

redness burning. May cause blindness. Hives Itching May cause

allergic skin reaction Rashes.

Unknown Acute Toxicity

1.6 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

27.4 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

The following values are calculated based on chapter 3.1 of the GHS document

Chemical Name	Oral LD50	Dermal LD50
Product	ATEmix = 1882.3 mg/kg	ATEmix = 2220.9 mg/kg

In calculating the ATE for product classification, the converted acute toxicity value estimate is used.

[Delayed and immediate effects as well as chronic effects from short and long-term exposure]

Skin corrosion : Based on available data, the classification criteria are not met.

> In Vitro Acute Dermal Corrosivity Study Episkin test GLP OECD TG431. In this in vitro EPISKIN model test with similar product, the

result indicates that the product is non-corrosive to the skin.

Skin irritation : Classification is based on mixture calculation methods based on

component data. Irritating to skin.



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

Serious eye : Classification is based on mixture calculation methods based on

damage/eye irritation component data Risk of serious damage to eyes.

Respiratory or skin : Classification is based on mixture calculation methods based on

sensitization component data May cause sensitization by skin contact May cause

sensitization in susceptible persons.

Germ cell : Classification is based on mixture calculation methods based on

mutagenicity component data Based on available data, the classification criteria are

not met.

Carcinogenicity : Classification is based on mixture calculation methods based on

component data Based on available data, the classification criteria are

not met.

Reproductive toxicity : Classification is based on mixture calculation methods based on

component data Contains material that may cause adverse

reproductive effects.

STOT - single : Classification is based on mixture calculation methods based on

exposure component data Based on available data, the classification criteria are

not met.

STOT - repeated : Classification is based on mixture calculation methods based on

exposure component data Causes damage to organs through prolonged or

repeated exposure.

Aspiration hazard : Classification is based on mixture calculation methods based on

component data Based on available data, the classification criteria are

not met.

12. Ecological Information

Handling is noted because it might influence the environment when leaking and abandoning it. Especially, note that the product doesn't flow directly to ground, the river, and the drain ditch.

Ecotoxicity : Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Caprolactam	EC50 (72h): = 130 mg/L	LC50 (96h, static): = 930	EC50 (48h): 828 - 2920
	(Desmodesmus subspicatus)	mg/L (Lepomis macrochirus)	mg/L (Daphnia magna)
	EC50 (96h): = 160 mg/L	LC50 (96h, static): = 1400	EC50 (48h): > 500 mg/L
	(Desmodesmus subspicatus)	mg/L (Pimephales promelas)	(Daphnia magna Straus)
	EC50 (72h): 4320 – 4800 mg/L		
	(Pseudokirchneriella)		



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

Caprolactam is non-intentionally added substance, contains less than 1% in the product

Persistence and : No data available.

Degradability

Bioaccumulation : No data available.

Mobility : No data available.

Other adverse effects : No data available.

13. Disposal Considerations

[Waste treatment methods]

Waste from Residues / : Disposal should be in accordance with applicable regional, national

Unused Products and local laws and regulations.

Contaminated : Disposal should be in accordance with applicable regional, national

packaging and local laws and regulations. Improper disposal or reuse of this

container may be dangerous and illegal.

14. Transport Information

Check a thing without a leak in a container.

Perform prevention of collapse of cargo surely.

[IMDG]

UN/ID no : UN3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic

acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-, 2-Propenoic

acid, 2-phenoxyethyl ester)

Hazard Class : 9 Packing Group : III

Marine pollutant : This material meets the definition of a marine pollutant

Environmental hazard : Yes

Special Provisions : 2.10.2.7 *1 EmS-No : F-A, S-F

Description : UN3082, Environmentally hazardous substance, liquid, n.o.s.

(2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-,

2-Propenoic acid, 2-phenoxyethyl ester), 9, III

[RID]

UN/ID no : UN3082



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic

acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-, 2-Propenoic

acid, 2-phenoxyethyl ester)

Hazard Class : 9
Packing Group : III
Environmental hazard : Yes
Classification code : M6

Special Provisions : 274, 335, 375, 601

Description : UN3082, Environmentally hazardous substance, liquid, n.o.s.

(2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-,

2-Propenoic acid, 2-phenoxyethyl ester), 9, III

[ADR]

UN/ID no : UN3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic

acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-, 2-Propenoic

acid, 2-phenoxyethyl ester)

Hazard Class : 9 Packing Group : III

Marine pollutant : This material meets the definition of a marine pollutant

Environmental hazard : Yes

Special Provisions : 274, 335, 601, 375

Classification code : M6

Description : UN3082, Environmentally hazardous substance, liquid, n.o.s.

(2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-,

2-Propenoic acid, 2-phenoxyethyl ester), 9, III

[IATA]

UN/ID no : UN3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic

acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-, 2-Propenoic

acid, 2-phenoxyethyl ester)

Hazard Class : 9
Packing Group : III
Environmental hazard : Yes

Special Provisions : A197 *1

ERG Code : 9L

Description : UN3082, Environmentally hazardous substance, liquid, n.o.s.

(2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-,



SDS No. 037-U112462 First issue: 2017/05/29 Revised: 2023/01/07

Safety Data Sheets

2-Propenoic acid, 2-phenoxyethyl ester), 9, III

[ADN]

UN/ID no : UN3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic

acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-, 2-Propenoic

acid, 2-phenoxyethyl ester)

Hazard Class : 9
Packing Group : III
Environmental hazard : Yes

Special Provisions : 274, 335, 375, 601

Description : UN3082, Environmentally hazardous substance, liquid, n.o.s.

(2-Propenoic acid, 1,7,7-trimethylbicyclo[2.2.1]hept-2-yl ester, exo-,

2-Propenoic acid, 2-phenoxyethyl ester), 9, III

15. Regulatory Information

[National Regulations]

Poisons Act : Not Applicable
Fire Safety Act : Not Applicable
Environtmental : Not Applicable

Protection Management

Law (EPMA)

We adopted 1.0% or more as a threshold value in case of no provision in a law.

16. Other Information

[Key or legend to abbreviations and acronyms used in the safety data sheet]

ACGIH (American Conference of Governmental Industrial Hygienists)

[This safety data sheet complies with the requirements of following Regulation and standard]

Regulation (EC) No. 1907/2006

Workplace Safety, Health Act (Chapter 354A)

SS586:2014

[Reference]

LOLI Database (ChemADVISOR,Inc.)

[The reference on GHS classification results]

^{*1} Single or inner packaging less than 5 L (liquid) or 5 kg net (solids) is excepted from Dangerous Goods regulations — see UN Special Provision.



SDS No. 037-U112462 First issue: 2017/05/29

Revised: 2023/01/07

Safety Data Sheets

EU CLP (1272/2008)Annex VI Table 3

[Disclaimer]

This information is furnished without warranty, express or implied, except that it is accurate to the best knowledge of Mimaki Engineering Corporation.

It relates only to the specific material designated herein, and does not relate to use in combination with any other material or process.

Mimaki Engineering Corporation assumes no legal responsibility for use or reliance upon this information.